



**Rear Bump Stop Kit**  
**2003+ Toyota 4Runner, GX460, GX470**  
SKU: AOR-2000-0028





### WARRANTY

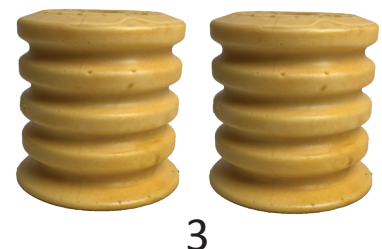
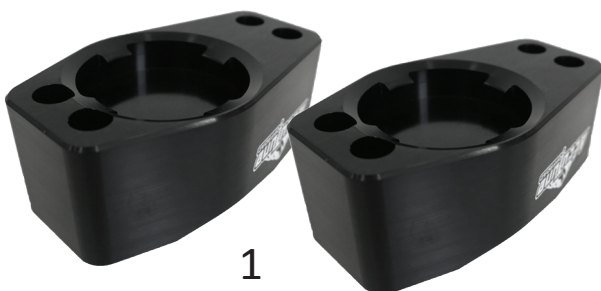
No Warranty. There is no warranty, express or implied, other than as expressly set forth or referred to herein and, in particular, neither Party makes any warranties to each other or any other person or entity, whether express, implied or statutory, as to the description, quality, merchantability, completeness or fitness for any purpose of any services, products or information provided hereunder or described herein, or as to any other matter all of which warranties are hereby excluded and specifically disclaimed.. THE SAFETY, EFFECTIVENESS, AND PERFORMANCE OF THIS PRODUCT IS DIRECTLY RELATED TO THE MANNER IN WHICH IT IS INSTALLED, USED, AND/OR MAINTAINED. THE USER ASSUMES ALL RISK.

### NOTICE

Vehicles that have been enhanced for off-road performance often have unique handling characteristics due to the higher center of gravity and larger tires. This vehicle may handle, react and stop differently than many passenger cars or unmodified vehicles, both on and off-road. You must drive your vehicle safely! Extreme care should always be taken to prevent vehicle rollover or loss of control, which can result in serious injury or even death. Always avoid sudden sharp turns or abrupt maneuvers and allow more time and distance for braking! AccuTune Off-Road reminds you to fasten your seat belts at all times and reduce speed! We will gladly answer any questions concerning the design, function, maintenance and correct use of our products.

### PARTS INCLUDED

ITEM #	DESCRIPTION	PART #	QTY
1	Bump Stop Spacer & Holder, 03+ 4Runner, GX460, GX470	3002-000	2
2	Screw, Socket Head, Grade 12.9, Zinc, 8mm x 1.25mm x 25mm	3003-009	4
3	AccuTune Foam Bump Stops	3004-000	2





### TOOLS NEEDED



**Tools Needed:** Ratchet, 12mm socket, 6mm Allen Wrench, Torque Wrench

**\*6mm Long Hex Bit Socket is highly recommended**

**Equipment:** Floor Jack, Jack Stands,

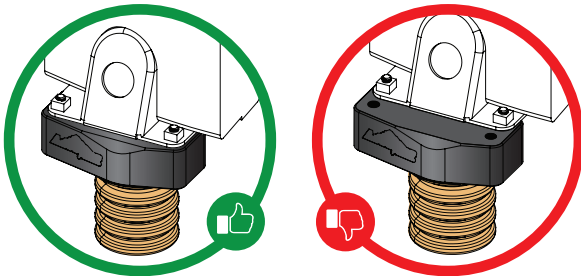
**Other:** Loctite

**Estimated Install Time:** 30 Minutes

1. Park vehicle on flat level surface. Use floor jack to lift the rear of the vehicle, rest axle on jack stands and remove the wheels.

2. **[Fig 1.]** Remove factory bump stop assembly with **12mm** socket wrench.

3. **[Fig 2.]** Set new AccuTune Offroad bump stop spacer in place. Bump stop holders are not side specific. Logo on spacer should be facing towards the front of the vehicle. Bump stop holder should be flush with stock frame mount.

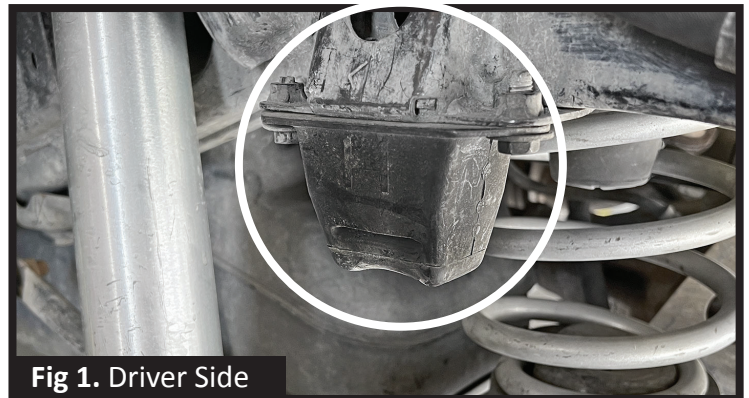


4. Secure bump stop holder with supplied hardware using 6mm long hex wrench. Use Red Loctite and torque to 20ft-lb.

5. **[Fig 3.]** Insert bump stop into holder by pressing firmly until secure.

6. Repeat on opposite side.

7. Re-install wheels and torque lug nuts to factory specs.





### BUMP STOP INSTALLATION DIAGRAM

